Universal Milling Machine

UWF 6

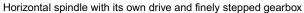
Milling machine with large setup table, servo-motor driven feed and universal swiveling cutter head



- · HURON-type cutter head rigid and universal
- Servo-motor drive for infinitely variable feed on all axes
- Horizontal spindle with outer arbor support for long milling arbors
- Table swivels 45° horizontally

- Extremely rigid machine bed made of high-strength HT-200 cast-iron with heavy ribbing
- Precision-ground guideways with hardened surfaces for long-term accuracy and wearresistance
- The milling table features a large setup area, long X-axis travel, and it can be horizontally swiveled up to 45°
- Quiet precision-made headstock gears with hardened and ground gears
- The universal cutter head swivels on 2 planes, allowing virtually any spatial angle setting







Large work area, cutter head swivels on 2 planes

Specifications		UWF 6
Working area		
Table dimensions	mm	1.600x360
Table load capacity (max.)	kg	500
Number of T-slots	Pieces	3
T-slot (width x spacing)	mm	18x80
Travels		
Travel X-axis	mm	1.300
Travel Y-axis	mm	300
Travel Z-axis	mm	400
Milling Head		
Speed range	1/min	(12) 60 - 1.750
Spindle mount		ISO 50
Swivel angle		360°
Upper beam travel	mm	550
Spindle center-to-table distance	mm	190 - 590
Rapid feed		
Rapid feed X-axis	mm/min	1.200
Rapid feed Y-axis	mm/min	800
Rapid feed Z-axis	mm/min	600
Horizontal Milling Spindle		
Spindle speed (horizontal)	1/min	(12) 60 - 1.800
Spindle mount		ISO 50
Horizontal spindle-to-table surface distance	mm	20 - 420
Spindle axis-to-top beam distance	mm	200
Feed		
Feed speed X-axis	mm/min	30 - 750
Feed speed Y-axis	mm/min	20 - 500
Feed speed Z-axis	mm/min	15 - 375
Drive capacity		
Motor rating horizontal spindle	kW	5,5
Motor rating vertical spindle	kW	4
Measures and weights		
Overall dimensions (length x width x height)	m	2,52x2,1x2
Weight	kg	2.950
Part No.		362751

- Vertical and horizontal spindles each have a separate drive with gearbox for maximum machining power
- Standard outer arbor support with bronze plain bearings accommodates long milling arbors in the horizontal spindle.
- Powerful axis servo-motors allow infinite adjustment of feeds on all 3 axes
- Minimum downtimes due to rapid positioning of work table and rapid feeds in all axes
- Swiveling control panel with integrated position indicator for maximum operator comfort
- · Coolant system and chip tray are included

Standard Equipment

3-axis position indicator, reducing sleeve ISO 50 / MT4, milling arbor \varnothing 32 mm, horizontal arbor \varnothing 27 mm, outer arbor support for horizontal milling, chip tray, coolant system, work lamp, manual central lubrication, draw bar, operating tools, operator instructions

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