

CNC Milling Machine LabCenter 260

Compact, mobile and professional for laboratories and training



Max. spindle speeds up to 5000 rpm

- · Precisely machined frame made of high-quality cast iron
- · Dovetail guides and preloaded ball screws with servo drives on all axes
- · Electronic hand-wheel for efficient and professional set-up
- 4-station tool changer ensures flexibility and optimum productivity
- · Mobile base with storage room for tools and materials

Standard Equipment

siemens 808D Advance control, electronic hand-wheel, 4-station tool changer, mobile base, central lubrication, work lamp, operating tools, operating manual and programming instructions

Options	Part No.
Collet chucks ISO 20 / ER16	251480
Collet set ER 16 with collet sizes of 3, 4, 5, 6, 7, 8, 9, and	251481
Engraving tool set	251482

Specifications LabCenter 260

Working Area		
Table dimensions	in	16x6
Table load capacity	lbs	44
Number of T-slots	positions	3
T-slots, width	in	0.5
T-slots, spacing	in	1.6
Spindle nose-to-table surface distance	in	2 - 9
Throat	in	8
Travels		
Travel X-axis	in	10.2
Travel Y-axis	in	6
Travel Z-axis	in	7
Headstock		
Spindle speed	rpm	80 - 5,000
Spindle mount		ISO 20
Rapid Feed		
Rapid feed X-axis	in/min	78.74
Rapid feed Y-axis	in/min	78.74
Rapid feed Z-axis	in/min	78.74
Feed		
Work feed	in/min	20
Work feed X-axis	in/min	19.685
Work feed Y-axis	in/min	19.685
Work feed Z-axis	in/min	19.685
Max. torque feed motor X-axis	ft.lb.	1.62
Max. torque feed motor Y-axis	ft.lb.	1.62
Max. torque feed motor Z-axis	ft.lb.	1.62
Tool Head		
Number of tool stations	positions	4
Tool size Ø x L (max.)	in	0.39x4.33
Tool weight max.	lbs	1
Tool-change time tool/tool	sec	10
Accuracies		
Positioning accuracy X-axis	in	± 0.000590
Positioning accuracy Y-axis	in	± 0.000590
Positioning accuracy Z-axis	in	± 0.000590
Repeatability X-axis	in	± 0,01
Repeatability Y-axis	in	± 0.000393
Repeatability Z-axis	in	± 0,01
Drive Capacity		
Motor rating main drive	Нр	1.3
Measures and Weights		
Overall dimensions (length x width x height)	in	56x36x71
Weight	lbs	990
Part No.		181615



4-station tool changer



Pneumatic tool clamping