

CNC Milling Machine LabCenter 260

Compact, mobile and professional for laboratories and training



- Max. spindle speeds up to 5000 rpm
- · Precisely machined frame made of high-quality cast iron
- · Dovetail guides and preloaded ball screws with servo drives on all axes
- · Electronic hand-wheel for efficient and professional set-up
- 4-station tool changer ensures flexibility and optimum productivity
- · Mobile base with storage room for tools and materials

Standard Equipment

siemens 808D Advance control, electronic hand-wheel, 4-station tool changer, mobile base, central lubrication, work lamp, operating tools, operating manual and programming instructions

Options	Part No.
Collet chucks ISO 20 / ER16	251480
• Collet set ER 16 with collet sizes of 3, 4, 5, 6, 7, 8, 9, and 10 mm	251481
Engraving tool set	251482

Specifications LabCenter 260

Working area		
Table dimensions	mm	400x145
Table load capacity	kg	20
Number of T-slots	Pieces	3
T-slots, width	mm	12
T-slots, spacing	mm	40
Spindle nose-to-table surface distance	mm	60 - 240
Throat	mm	200
Travels		
Travel X-axis	mm	260
Travel Y-axis	mm	152
Travel Z-axis	mm	180
Headstock		
Spindle speed	1/min	80 - 5.000
Spindle mount		ISO 20
Rapid feed		
Rapid feed X-axis	mm/min	2.000
Rapid feed Y-axis	mm/min	2.000
Rapid feed Z-axis	mm/min	2.000
Feed		
Work feed	mm/min	500
Work feed X-axis	mm/min	500
Work feed Y-axis	mm/min	500
Work feed Z-axis	mm/min	500
Max. torque feed motor X-axis	Nm	2,2
Max. torque feed motor Y-axis	Nm	2,2
Max. torque feed motor Z-axis	Nm	2,2
Tooling		
Number of tool stations	Pieces	4
Tool size Ø x L (max.)	mm	10x110
Tool weight max.	kg	0,5
Tool-change time tool/tool	sec	10
Accuracies		
Positioning accuracy X-axis	mm	± 0,015
Positioning accuracy Y-axis	mm	± 0,015
Positioning accuracy Z-axis	mm	± 0,015
Repeatability X-axis	mm	± 0,01
Repeatability Y-axis	mm	± 0,01
Repeatability Z-axis	mm	± 0,01
Drive capacity		
Motor rating main drive	kW	1
Measures and weights		
Overall dimensions (length x width x height)	m	1,4x0,9x1,8
Weight	kg	450
Part No.		181615



4-station tool changer



Pneumatic tool clamping