



RBM 25/20 is shown

Specifications		20/06	20/20	25/08	25/16	25/25
Working Area						
Working length	in	83	83	102	102	102
Plate thickness (max.)	in	0.24	0.79	0.31	0.63	0.98
Max. plate thickness for bending	in	0.16	0.63	0.24	0.51	0.79
Upper roll diameter	in	6	12	8	12	14
Lower roll diameter	in	6	11	7	11	13
Side roll diameter	in	5	8	7	8	10
Drive Capacity						
Motor rating hydraulic pump	Hp	3	20.1	10.1	14.8	24.8
Measures and Weights						
Overall dimensions (length x width x height)	in	163x45 x41	179x69 x59	183x55 x52	199x69 x59	199x75 x67
Weight	lbs	5,104	15,400	10,120	17,842	25,960
Part No.		131900	131903	131906	131909	131912

For more 4-roller roll bending machines with NC teach-in, visit our website



- Massive machine frame, based on an advanced design and many years of experience
- Hydraulic safety chuck for easy removal of the part
- Roller feed and adjustment of parallelism and taper at the control panel
- All rollers are hardened and equipped with precision bearings
- Hydraulically driven top and bottom rollers
- Hydraulic components from Parker / Bosch
- Electric components from Siemens and Telemanique
- Minimum bending diameter =
5 times the diameter of the top roller (RBM 30/70)
3 times the diameter of the top roller (except RBM 30/70)

Standard Equipment

hardened rollers, conical bending feature, digital display, control panel, operator manual

Options	Part No.
• Material Feed Table	133934
• Side Support	133935
• Center Support	133936
• Infinitely Variable Rotation Speed	133903

For additional options for this machine, visit our website.

Specifications RBM		25/45	30/13	30/20	30/50	40/08	40/16
Working Area							
Working length	in	102	122	122	122	161	161
Plate thickness (max.)	in	1.77	0.51	0.79	1.97	0.31	0.63
Max. plate thickness for bending	in	1.38	0.39	0.63	1.57	0.24	0.51
Upper roll diameter	in	18	12	14	21	12	15
Under roll diameter	in	17	11	13	20	11	14
Side roll diameter	in	14	8	10	17	8	12
Drive Capacity							
Motor rating hydraulic pump	Hp	40.2	14.8	20.1	73.8	10.1	20.1
Measures and Weights							
Overall dimensions (length x width x height)	in	236x91 x102	218x69 x59	219x75 x67	263x119 x116	258x69 x59	286x83 x78
Weight	lbs	66,000	19,360	29,040	88,000	21,846	45,760
Part No.		131915	131921	131924	131927	131933	131936