



RBM 25/20 is shown

Specifications RBM		20/06	20/20	25/08	25/16	25/25
Working area						
Working length	mm	2.100	2.100	2.600	2.600	2.600
Plate thickness (max.)	mm	6	20	8	16	25
Max. plate thickness for bending	mm	4	16	6	13	20
Upper roll diameter	mm	160	300	210	300	360
Lower roll diameter	mm	140	270	190	270	330
Side roll diameter	mm	120	210	170	210	250
Drive capacity						
Motor rating hydraulic pump	kW	2,2	15	7,5	11	18,5
Measures and weights						
Overall dimensions (length x width x height)	m	4,14x1,14 x1,04	4,53x1,73 x1,49	4,64x1,39 x1,3	5,03x1,73 x1,49	5,04x1,9 x1,68
Weight	kg	2.320	7.000	4.600	8.110	11.800
Part No.		131900	131903	131906	131909	131912

For more 4-roller roll bending machines with NC teach-in, visit our website



- massive machine frame, based on an advanced design and many years of experience
- hydraulic safety chuck for easy removal of the part
- roller adjustments (feed and adjustment of parallelism and taper) at the control panel
- all rollers are hardened and equipped with precision bearings
- hydraulically driven top and bottom rollers
- hydraulic components from Parker / Bosch
- electric components from Siemens / Telemanique
- minimum bending diameter =
5 times the diameter of the top roller (RBM 30/70)
3 times the diameter of the top roller (except RBM 30/70)

Standard Equipment

hardened rollers, conical bending feature, digital display, control panel, operator manual

Options	Part No.
• Material Feed Table	133934
• Side Support	133935
• Center Support	133936
• Infinitely Variable Rotation Speed	133903

For additional options for this machine, visit our website.

Specifications RBM		25/45	30/13	30/20	30/50	40/08	40/16
Working area							
Working length	mm	2.600	3.100	3.100	3.100	4.100	4.100
Plate thickness (max.)	mm	45	13	20	50	8	16
Max. plate thickness for bending	mm	35	10	16	40	6	13
Upper roll diameter	mm	460	300	360	540	300	390
Under roll diameter	mm	420	270	330	510	270	360
Side roll diameter	mm	360	210	250	440	210	300
Drive capacity							
Motor rating hydraulic pump	kW	30	11	15	55	7,5	15
Measures and weights							
Overall dimensions (length x width x height)	m	5,97x2,3 x2,59	5,53x1,73 x1,49	5,54x1,9 x1,68	6,67x3 x2,93	6,53x1,73 x1,49	7,24x2,1 x1,98
Weight	kg	30.000	8.800	13.200	40.000	9.930	20.800
Part No.		131915	131921	131924	131927	131933	131936