




See this machine
in action on
YouTube 



KRM 10/4.0 shown including optional equipment (motorized rear roll adjustment)

- Hardened rollers, suitable for stainless steel
- Motor driven left/right direction, operated with foot switch
- Hand wheel for rear roll feed
- Quick adjusting rolls (motor-driven, option)
- Standard series wire core groove
- Top roll swings out across cam lock
- Supplied with conical bending feature

Standard Equipment

hardened rollers, conical bending feature

Options

Part No.

• Motorized Rear Roll Adjustment for KRM (131967)	133965
• Digital display KRM (131962/131963/131964/131966)	133967

Specifications KRM

		10/4.0	10/5.0	12/3.5	12/4.0	12/5.0	15/3.0	15/4.0	20/3.0	20/4.0
Working Area										
Working length	in	41	41	49	49	49	61	61	81	81
Plate thickness (max.)	in	0.2	0.22	0.16	0.18	0.22	0.14	0.18	0.16	0.18
Max. plate thickness for bending	in	0.16	0.2	0.14	0.16	0.2	0.12	0.16	0.12	0.16
Bending diameter (min.)	in	6	7	6	7	8	6	7	7	8
Roll diameter	in	4	5	4	5	6	4	5	5	6
Drive Capacity										
Motor rating main drive	Hp	3	3	3	3	3	3	3	3	3
Measures and Weights										
Overall dimensions (length x width x height)	in	72x34 x46	72x36 x48	92x34 x46	80x34 x46	80x36 x48	104x34 x46	92x36 x48	130x36 x48	128x36 x48
Weight	lbs	2,376	2,684	2,530	2,750	3,003	2,684	2,992	3,256	3,366
Part No.		131960	131961	131962	131963	131964	131965	131966	131967	131968

KRM ST

Modern design, user-friendly machine with asymmetrical mounted rolls



Upper roller can be swiveled out

- Hardened rollers, suitable for stainless steel
- Taper bending fixture
- Motorized rear roller adjustment
- Rigid steel construction
- High quality steel rollers
- 2 driven rolls
- Top roller swings out
- Lower roll with manual feed, motorized feed available as an option
- Optionally available with extended roll ends for profile bending rolls

Options

- digital readout for backroll

Part No.

253707

Standard Equipment

hardened rollers, conical bending feature, back roll with motor, automatic central lubrication, operator manual

Specifications KRM ST

		15/8	20/6	20/7	25/5	25/6	30/4	30/5
Working length	in	61	81	81	100	100	120	120
Plate thickness (max.)	in	0.31	0.24	0.28	0.2	0.24	0.16	0.2
Max. plate thickness for bending	in	0.28	0.2	0.24	0.16	0.2	0.12	0.16
Bending diameter (min.)	in	10	10	11	11	11	11	12
Roll diameter	in	7	7	7	7	7	7	8
Motor rating main drive	Hp	5.4	5.4	5.4	5.4	5.4	5.4	5.4
Overall dimensions (length x width x height)	in	132x29 x42	152x29 x42	166x38 x52	172x38 x52	186x38 x52	205x38 x52	205x38 x52
Weight	lbs	4,070	4,620	6,820	6,710	7,495	8,250	8,800
Part No.		130780	130781	130782	130783	130784	130785	130786