



KRM 10/4.0 shown including optional equipment (motorized rear roll adjustment)

- hardened rollers, suitable for stainless steel
- motor driven left/right direction, operated with foot switch
- hand wheel for rear roll feed
- quick adjusting rolls (motor-driven, option)
- standard series wire core groove
- top roll swings out across cam lock
- supplied with conical bending feature

Standard Equipment

hardened rollers, conical bending feature

Options	Part No.
• Motorized Rear Roll Adjustment for KRM (131967)	133965
• digital display KRM (131962/131963/131964/131966)	133967

Specifications KRM		10/4,0	10/5,0	12/3,5	12/4,0	12/5,0	15/3,0	15/4,0	20/3,0	20/4,0
Working area										
Working length	mm	1.050	1.050	1.250	1.250	1.250	1.550	1.550	2.050	2.050
Plate thickness (max.)	mm	5	5,5	4	4,5	5,5	3,5	4,5	4	4,5
Max. plate thickness for bending	mm	4	5	3,5	4	5	3	4	3	4
Bending diameter (min.)	mm	150	190	150	175	210	150	190	190	210
Roll diameter	mm	110	130	110	120	140	110	130	130	140
Drive capacity										
Motor rating main drive	kW	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2
Measures and weights										
Overall dimensions (length x width x height)	m	1,82x0,85 x1,15	1,82x0,9 x1,2	2,32x0,85 x1,15	2,02x0,85 x1,15	2,02x0,9 x1,2	2,62x0,85 x1,15	2,32x0,9 x1,2	3,3x0,9 x1,2	3,24x0,9 x1,2
Weight	kg	1.080	1.220	1.150	1.250	1.365	1.220	1.360	1.480	1.530
Part No.		131960	131961	131962	131963	131964	131965	131966	131967	131968



Upper roller can be swiveled out

- Hardened rollers, suitable for stainless steel
- Taper bending fixture
- Motorized rear roller adjustment
- Rigid steel construction
- High quality steel rollers
- 2 driven rolls
- Top roller swings out
- Lower roll with manual feed, motorized feed available as an option
- Optionally available with extended roll ends for profile bending rolls

Options

- digital readout for backroll

Part No.

253707

Standard Equipment

hardened rollers, conical bending feature, back roll with motor, automatic central lubrication, operator manual

Specifications KRM ST

		15/8	20/6	20/7	25/5	25/6	30/4	30/5
Working length	mm	1.550	2.050	2.050	2.550	2.550	3.050	3.050
Plate thickness (max.)	mm	8	6	7	5	6	4	5
Max. plate thickness for bending	mm	7	5	6	4	5	3	4
Bending diameter (min.)	mm	255	255	285	270	285	285	300
Roll diameter	mm	170	170	190	180	190	190	200
Motor rating main drive	kW	4	4	4	4	4	4	4
Overall dimensions (length x width x height)	m	3,35x0,72 x1,05	3,85x0,72 x1,05	4,2x0,95 x1,3	4,35x0,95 x1,3	4,7x0,95 x1,3	5,2x0,95 x1,3	5,2x0,95 x1,3
Weight	kg	1.850	2.100	3.100	3.050	3.400	3.750	4.000
Part No.		130780	130781	130782	130783	130784	130785	130786