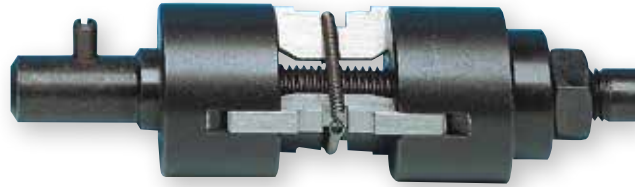


Quick-Set Spindle Bore Stop



- for lathes
- quick and easy adjustment to any hollow-spindle point
- easy adjustment - just tightening with a safety wrench

Size	Range	Wrench length	Part no.
1	19-23	540	103 010
2	22-26	540	103 012
3	25-31	540	103 014
4	30-38	640	103 016
5	38-48	640	103 018
6	46-58	740	103 020
7	56-66	740	103 022
8	64-81	940	103 024
9	79-91	940	103 025
10	90-110	940	103 026
11	110-130	940	103 027



Radius Cutting Head

Clamps into the turning tool just like a tool-holder.

- For inside and outside machining of convex and concave forms.
- For turning of 90°, 180° radius. Radius from 0 to 25 mm.
- Machining depth up to 7 mm in ST50.

Part no. 103 350

Live centers

- Precision needle bearings
- Center is hardened and ground, 60°



Morse taper	Center Ø	Body	Length	Part No.
MT 2	22	38	125	106 745
MT 3	26	50	165	106 750
MT 4	30	59	200	106 755
MT 5	45	70	240	106 760

Manual Swing-Beam Shears

KHS E 1000

Robust manual swing-beam shears for easy and precise cutting of plates up to 1,5 mm thick



- large dimensions steelplates sheets can be pushed through
- large steel plates can be pushed through
- simple and solid cast-iron construction
- adjustable cutting stop

Specifications KHS E 1000

Plate thickness (max.)	mm	1,5
Working length	mm	1.040
Rear stop	mm	0 - 580
Table dimensions	mm	605x1.100
Overall dimens. (length x width x height)	m	1,3x1x1,5
Weight	kg	460
Part No.		132036

Folding Machine

SBS 1020/2,5 • 1270/2,0

Heavy manual folding machine with segmented upper tool



- for formed component bending
- compression spring for top counterbalance
- cam lock and rebound spring for bending beam counterbalance
- bow handle for bending beam rotation
- adjustable bending angle stop with scale up to 135°
- segmented top beam tools
- segment size:
 - **SBS 1020/2,5:** 25, 30, 35, 40, 45, 50, 75, 100, 150, 200, 270 mm
 - **SBS 1270/2,0:** 25, 30, 35, 40, 45, 50, 75, 100, 150, 200, 250, 270 mm

Specifications SBS 1020/2,5 1270/2,0

	mm	1.020	1.270
Working length	mm	2,5	2
Plate thickness (max.)	mm	135°	135°
Bending bar angle (range)	m	1,35x0,85x1,18	1,6x0,9x1,18
Overall dimensions	kg	285	330
Weight		131364	131363
Part No.			