HB 280 T • HB 400 T

High-performance workshop band saw with hydraulic machine vise



HB 280 T is shown

- The torsion-resistant dual-column construction and rigid, heavy castiron frame ensure minimal vibration
- Hydraulically controlled saw frame feed
- At the end of the cutting cycle, the machine automatically shuts off and the saw blade returns to its adjustable home position
- Coolant system and material support base are part of the standard equipment



- Hydraulic workpiece clamping,
- Dual-column construction

Standard Equipment

bimetallic band saw blade, Support block (HB 280 T), support rollers (HB 400 T), coolant system, work lamp, operating tools, operator manual

Options	Part No.
Bimetallic Bandsaw Blade HB 400 T (3/4 T)	119239
Bimetallic Bandsaw Blade HB 400 T (4/6 T)	119240

For more information on saw blades, visit our website

Specifications		HB 280 T	HB 400 T
Cutting speed	fpm	27, 45, 69	36, 56
Cutting capacity 0° (round)	in	11	16
Cutting capacity 0° (square)	in	11	16
Cutting capacity 0° (flat)	in	11x11	16x16
Main motor rating	Нр	4	4/6
Blade dimensions	in	137.99x1.06x0.04	196.85x1.61x0.05
Weight	lbs	1,529	2,915
Part No.		152826	152821

HB 280 B

Highly reliable Horizontal Band Saws with easy miter adjustment

- Infinitely variable hydraulic saw advance ensures optimum cutting results and minimized tool wear
- · Automatic shut-off upon completion of saw process
- Band break sensor activates automatic shut-off upon band break







Easily accessible cooling tank with large chip protection screen

Standard Equipment

part clamping, coolant system, linear stop, roller table, operator manual

Part No.
251881
257411
257412
109350
109352
109354

For more information on saw blades, visit our website

Specifications		HB 280 B
Cutting capacity 0° (round)	in	11
Cutting capacity 0° (square)	in	11
Cutting capacity 0° (flat)	in	14x8
Cutting capacity 45° (round)	in	9
Cutting capacity 45° (square)	in	8
Cutting capacity 45° (flat)	in	9x7
Cutting speed infinitely variable	fpm	65 - 327
Motor rating main drive	Нр	2
Blade dimensions	in	133.86x1.06x0.04
Weight	lbs	1,166
Part No.		152797