

HB 280 T • HB 400 T

High-performance workshop band saw with hydraulic machine vise



Material support base, only for HB 280 T

- The torsion-resistant dual-column construction and rigid, heavy cast-iron frame ensure minimal vibration
- Hydraulically controlled saw frame feed
- At the end of the cutting cycle, the machine automatically shuts off and the saw blade returns to its adjustable home position
- Coolant system and material support base are part of the standard equipment



HB 280 T is shown

• Hydraulic workpiece clamping,
• Dual-column construction

Standard Equipment

bimetallic band saw blade, Support block (HB 280 T), support rollers (HB 400 T), coolant system, work lamp, operating tools, operator manual

Options	Part No.
• Bimetallic Bandsaw Blade HB 400 T (3/4 T)	119239
• Bimetallic Bandsaw Blade HB 400 T (4/6 T)	119240

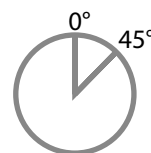
For more information on saw blades, visit our website

Specifications

		HB 280 T	HB 400 T
Cutting speed	fpm	27, 45, 69	36, 56
Cutting capacity 0° (round)	in	11	16
Cutting capacity 0° (square)	in	11	16
Cutting capacity 0° (flat)	in	11x11	16x16
Main motor rating	Hp	4	4/6
Blade dimensions	in	137.99x1.06x0.04	196.85x1.61x0.05
Weight	lbs	1,529	2,915
Part No.		152826	152821

HB 280 B

Highly reliable Horizontal Band Saws with easy miter adjustment



Easily accessible cooling tank with large chip protection screen

- Infinitely variable hydraulic saw advance ensures optimum cutting results and minimized tool wear
- Automatic shut-off upon completion of saw process
- Band break sensor activates automatic shut-off upon band break

Standard Equipment

part clamping, coolant system, linear stop, roller table, operator manual

Options

Options	Part No.
• Saw Blade / HB/ABS 280 B (6 T/')	109350
• Saw Blade / HB/ABS 280 B (10 T/')	109352
• Saw Blade / HB/ABS 280 B (14 T/')	109354

For more information on saw blades, visit our website

Specifications

Specifications		HB 280 B
Cutting capacity 0° (round)	in	11
Cutting capacity 0° (square)	in	11
Cutting capacity 0° (flat)	in	14x8
Cutting capacity 45° (round)	in	9
Cutting capacity 45° (square)	in	8
Cutting capacity 45° (flat)	in	9x7
Cutting speed infinitely variable	fpm	65 - 327
Motor rating main drive	Hp	2
Blade dimensions	in	133.86x1.06x0.04
Weight	lbs	1,166
Part No.		152797