

ABS 350 C

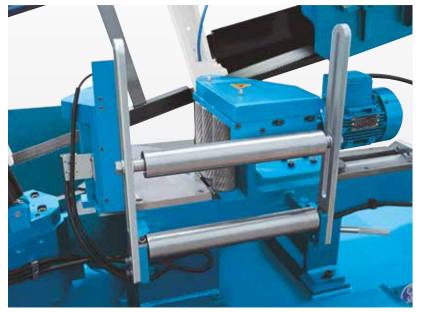
Cost-effective fully automated band saw with adjustable cutting angle



- Cutting angle adjustment 0°- 45°
- Hydraulic workpiece clamping
- Fully automated workpiece feed
- Touchscreen control panel

- The ABS 350 C is a fully automated horizontal miter band saw for series production of solid materials, tubes and profiles
- In the vise integrated rollers feed the material
- This efficient and cost-effective solution has a proven record, is very robust and provides precise cuts
- The saw frame features excellent stability and vibration-damping characteristics, and can be rotated manually up to 45°
- Very rigid adjustable carbide saw blade guide ensures high vertical angle accuracy





Workpiece bundles can also be processed



The touchscreen allows for easy and convenient programming for fully automated operation

- Saw blade stroke and workpiece clamping are hydraulically driven
- · Saw blade feed via micro-adjustable hydraulic valve
- Switches and controls are conveniently arranged on a stand-alone control panel
- A motor with infinitely variable speeds transmits power via a continuous-operation idler gear to the blade drive wheel
- The correct saw blade tension can be checked at the pressure gauge display
- An automatic band breakage control, a high-performance coolant system, and an
 effective chip brush complement the standard equipment package
- An additional roller conveyor and a Minimal Quantity Lubrication (MQL) system are available as options

Standard Equipment

automatic band break control, bundle vise, coolant system, hydraulic part clamping, operating tools, saw-band, chip wiper, feed roller table 1,2 m, operator instructions

| Specifications | | ABS 350 C |
|--|-------|----------------|
| Cutting Capacities | | |
| Cutting capacity 0° (round) | mm | 350 |
| Cutting capacity 0° (flat) | mm | 400x350 |
| Cutting capacity 0° (square) | mm | 350 |
| Cutting capacity 30° (round) | mm | 320 |
| Cutting capacity 30° (flat) | mm | 400x350 |
| Cutting capacity 30° (square) | mm | 320 |
| Cutting capacity 45° (round) | mm | 320 |
| Cutting capacity 45° (flat) | mm | 290x300 |
| Cutting capacity 45° (square) | mm | 290 |
| Cutting speed | m/min | 20 - 100 |
| Drive capacity | | |
| Motor rating main drive | kW | 2,2 |
| Motor rating hydraulic pump | kW | 0,37 |
| Motor rating coolant pump | kW | 0,12 |
| Motor rating feed | kW | 0,25 |
| Measures and weights | | |
| Blade dimensions | mm | 4.160x34x1,1 |
| Overall dimensions (length x width x height) | m | 2,45x0,92x2,02 |
| Weight | kg | 1.050 |
| Part No. | | 152758 |

| Options | Part No. |
|------------------------------------|----------|
| 3 meter roller table for ABS 350 C | 253853 |
| micro cooling system | 253718 |
| Bi-Metallic Band Saw Blade 3/4 T/" | 119950 |
| Bi-Metallic Band Saw Blade 4/6 T/" | 119951 |
| Bi-Metallic Band Saw Blade 5/8 T/" | 119952 |
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