

- rigid cast-iron construction
- rectangular table with T-slots and circumferential coolant groove
- automatic quill feed
- head swivels $\pm 45^\circ$ (TSB 35)



See this machine in action on YouTube 



Universal machine base with storage room Part No. 123952



TSB 35 is shown with digital rpm display

Options

Part No.

• Oscillation Element LK 3	103330
• Accessory-Set MT 4 8-pc.	104594
• Clamping Tool Set Deluxe 14/M12	105295

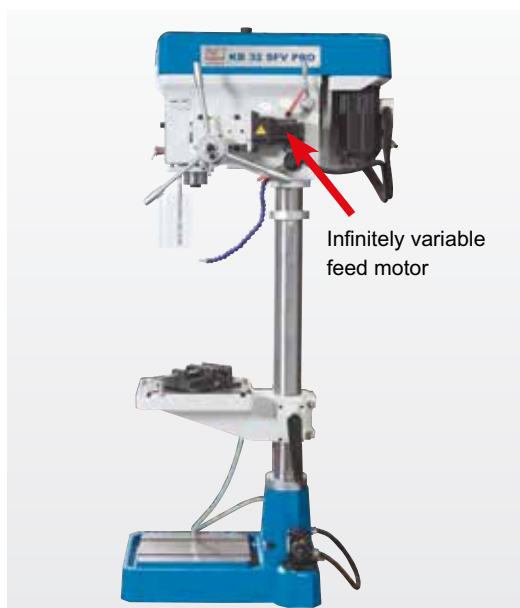
For additional options for this machine, visit our website and search for TSB (Product Search)

Standard Equipment

base, protective shield, tapping unit, LED work lamp, coolant system, drill chuck, operating tools, operator instructions

Specifications

		TSB 25	TSB 35
Drilling capacity	mm	25	35
Tapping capacity, steel		M 16	M 22
Foot set up area (length x width)	mm	310x320	370x360
Spindle nose-to-foot distance	mm	650	645
Spindle speed	1/min	(6) 125 - 2.825	(12) 125 - 3.030
Spindle mount	MT	3	4
Quill stroke	mm	110	155
Quill feeds	mm/R	-	(3) 0,1; 0,2; 0,3
Motor rating main drive	kW	0,75	1,2
Overall dimensions (length x width x height)	m	0,7x0,41x1,56	0,81x0,5x1,67
Weight	kg	220	340
Part No.		162340	162345



Infinitely variable feed motor

Heavy, precision-ground work table features diagonal T-slots

- Modern design, high-quality cast-iron, and excellent workmanship combined with superior rigidity, function and appearance
- Large base plate with ground setup area and parallel T-slots
- Spindle shank and spindle are hardened and ground
- High-performance coolant system integrated in the machine base

Electronically Controlled Quill Feed

- The color touchscreen conveniently displays all functions and features a rugged, resistant touch panel
- The spindle speed can be controlled infinitely variable at the display and is easy to read
- The automatic quill feed can also be infinitely adjusted and read at the display
- The depth stop for automatic feed is set mechanically via a robust clamping mechanism

Standard Equipment

Touchscreen control panel, automatic quill feed, LED work lamp, coolant system, drill chuck, tool-holder bits, drill press vise, tapping unit, operating tools, operator manual



- Automatic feed
- Thread cutting unit
- Integrated coolant system

Specifications

	KB 32 SFV Pro	
Drilling capacity	mm	32
Tapping capacity, steel		M24
Table set up area	mm	330x330
Quill stroke	mm	150
Spindle nose-to-foot distance	mm	1235
Spindle nose-to-table surface distance	mm	800
Speed range	1/min	140 - 2.250
Spindle mount		MT 3
Quill feed	mm/R	24 - 242
Motor rating main drive	kW	1,5
Overall dimensions (length x width x height)	m	0,9x0,6x1,9
Weight	kg	310
Part No.		170464