

- machine frame made of high-quality fine-grain cast-iron with heavy ribbing to ensure maximum reduction of vibrations
- precision-ground gears for quiet operation
- practical layout of electrical and mechanical controls at the headstock for easy operation
- motorized arm height adjustment



Rigid column base with central main switch



Swiveling boom for large throat widths



See this machine  
in action on  
YouTube



## Options

## Part No.

• Universal Facing / Lathe Bore Head ADA / MT 4	103402
• Reduction Sleeve MT 4/1	103820
• Accessory-Set MT 4 8-pc.	104594

For additional options for this machine, visit our website and search for R 32 (Product Search)

## Specifications

## R 32 Basic

Drilling capacity	mm	32
Spindle nose-to-table surface distance	mm	320 - 860
Machine table dimensions	mm	1.370x700x160
Quill stroke	mm	240
Spindle mount		MK 4
Speed range	1/min	(6) 75 - 1.220
Motor rating main drive	kW	1,5
Overall dimensions (length x width x height)	m	1,41x0,72x1,89
Weight	kg	1.180
Part No.		101522

## Standard Equipment


coolant system, cube table, halogen lights

## KSR 40 Advance

Linear guides for easy handling and stability

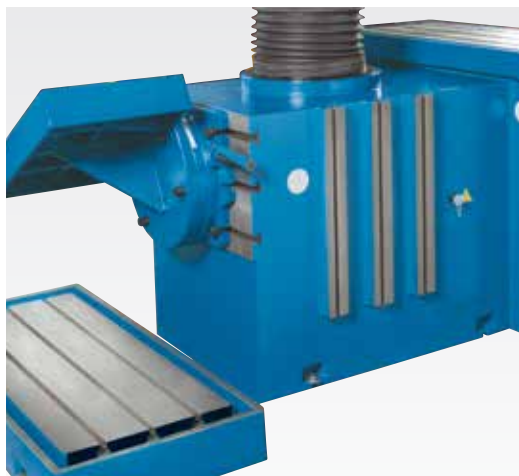
- powerful machine for drilling, tapping, countersinking and boring
- large travel ranges and many different machining stations provide maximum setup and machining possibilities
- extremely sturdy construction ensures high accuracy and reliability
- quick and precise tool positioning: hydraulic clamping is released by the push of a button, head easily swivels forward, backward and horizontally



See this machine in action on YouTube 



- infinitely variable spindle speed
- digital drilling depth indicator



Additional setup areas meets all your requirements

### Options

	Part No.
• Coolant Concentrate 5 Ltr.	103184
• Universal Facing / Lathe Bore Head ADA / MT 4	103402
• De Luxe Clamping Tool Set 18/M16	105305

For additional options for this machine, visit our website and search for KSR 40 (Product Search)

### Specifications

	KSR 40 Advance	
Drilling capacity	mm	40
Spindle nose-to-table surface distance	mm	780
Quill stroke	mm	200
Table set up area	mm	1.200x505
Spindle mount	MT	4
Spindle speed (infinitely variable)	1/min	50 - 2.000
Motor rating main drive	kW	2,2
Overall dimensions (length x width x height)	m	1,72x1,2x2,25
Weight	kg	2.740
Part No.		162363

### Standard Equipment

digital speed indicator, additional setup areas at the side and rear, cube table, swivelling horizontal table, digital boring depth indicator, work lamp, coolant system, tapping unit, drill chuck with tool-holder bits, reducing sleeves, operating tools, operator manual