




See this Machine
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Extensive standard equipment

- hardened and ground headstock gears
- headstock with Camlock D1-4" mount, bore diam. 38 mm, run in 2 adjustable tapered roller bearings
- adjustable headstock bearing
- tailstock can be moved ± 10 mm for taper turning
- Reversing gear reversing gearbox for changing the feed direction
- guides are adjustable via tapered gibs
- cast-iron bed, double v-guide, hardened and ground



Positioning indicator on X, Z and Z1 axis



Steady and follow rests are included



Quick-change tool holder system makes turning tools instantly available for use

Specifications

Basic Plus

Working area	
Center width	mm 810
Turning diameter over bed	mm 300
Turning-Ø over support	mm 178
Bed width	mm 180
Travels	
Travel X-axis	mm 155
Travel Z1-axis	mm 95
Swing range of top slide	± 60°
Headstock	
Spindle speed	1/min (9) 60 - 1.550
Spindle bore	mm 38
Spindle mount	Camlock D1-4
Spindle taper	MT 5
Feed	
Feed X-axis	mm/R 0,014 - 0,38
Feed Z-axis	mm/R 0,052 - 1,392
Tapping	
Tapping, metric	(26) 0,4-7 mm
Tapping, whithworth	TPI (34) 4-56
Tailstock	
Tailstock quill diameter	mm 32
Tailstock taper	MT 3
Tailstock quill stroke	mm 100
Tailstock traverse adjustment	mm ± 10
Drive capacity	
Motor rating main drive	kW 1,1
Measures and weights	
Overall dimensions (length x width x height)	m 1,6x0,75x1,27
Weight	kg 520
Part No.	300809

Standard Equipment

3-axis position indicator, 3-jaw chuck Ø 160 mm, 4-jaw face plate chuck Ø 200 mm, face plate Ø 250 mm, quick change tool holder WAD 1675, quick change tool holder head WA, steady and follow rests, chip tray, fixed splash guard (wall), chuck guard, base, change gears, reducing sleeves, dead center, thread gauge, operating tools, operator instructions

Options

Part No.

• 4-Jaw Lathe Chuck Steel 160 mm	116600
• E-Basic Plus spare part package for 300809	259182
• Quick-Set Spindle Bore Stop Size 4 30-38mm	103016

For additional options for this machine, visit our website.